

From the INTERNATIONAL SEARCHING AUTHORITY

PCT

QUARLES & BRADY LLP 411 E. WISCONSIN AVENUE MILWAUKEE, WI 53202				WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY (PCT Rule 43bis.1)		
				Date of mailing (day/month/year)	27 MAY 2005	
Applicant's or agent's file reference				FOR FURTHER ACTION		
				See paragraph 2 below		
990029.00004 International application No.			International filing date	(day/month/year)	Priority date (day/month/year)	
			04 February 2005 (04.02.2005) 04 February 2004 (04.02.2004)		04 February 2004 (04.02.2004)	
PCT/US05/03767 04 February 2005 (04.) International Patent Classification (IPC) or both national classific			or both national classifica			
IPC(7): B22F 3/26 and US Cl.: 419/27						
Applicant						
GKN SINTER METALS, INC.						
OKN SINTER METAES, INC.						
1. This opinion contains indications relating to the following items:						
\boxtimes	Box No. I	Basis of the	e opinion			
	Box No. II Priority			1 4		
	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
	Box No. IV Lack of unity of invention					
	Box No. V Reasoned sta applicability;		tatement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial y; citations and explanations supporting such statement			
	Box No. VI		cuments cited			
	Box No. VII Certain defects in the inte		fects in the international a	ional application		
Box No. VIII Certain observations on the internati				ional application		
2. FURTHER ACTION						
If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA") except that this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notified the International Bureau under Rule 66.1bis(b) that written opinions of this International Searching Authority will not be so considered.						
If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of 3 months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later.						
For further options, see Form PCT/ISA/220.						
3. For further details, see notes to Form PCT/ISA/220.						
Name and mailing address of the ISA/ US				Authorized offi	cer ()	
Mail Stop PCT, Attn: ISA/US Commissioner for Patents				Daniel J. Jenki	ins of Illeholds	
P.O. Box 1450 Alexandria, Virginia 22313-1450				Telephone No.	571-272-1700	
Facsimile No. (703) 305-3230					10-1	

Facsimile No. (703) 305-3230 Form PCT/ISA/237 (cover sheet) (January 2004)

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.

PCT/US05/03767

Box No. I Basis of this opinion				
 With regard to the language, this opinion has been established on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item. 				
This opinion has been established on the basis of a translation from the original language into the following language which is the language of a translation furnished for the purposes of international search (under Rules 12.3 and 23.1(b)).				
2. With regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed invention, this opinion has been established on the basis of:				
a. type of material				
a sequence listing				
table(s) related to the sequence listing				
b. format of material				
in written format				
in computer readable form				
c. time of filing/furnishing				
contained in international application as filed.				
filed together with the international application in computer readable form.				
furnished subsequently to this Authority for the purposes of search.				
3. In addition, in the case that more than one version or copy of a sequence listing and/or table relating thereto has been filed or furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application as filed or does not go beyond the application as filed, as appropriate, were furnished.				
4. Additional comments:				

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/US05/03767

Box No. V Reasoned statement under Rule 43 bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement 1. Statement YES Claims 4,6,9,10,12,15,16,17,20,21,22 Novelty (N) NO Claims 1-3,5, 7, 8, 11, 13, 14, 18, 19 YES Claims NONE Inventive step (IS) NO Claims 1-22 YES Claims 1-22 Industrial applicability (IA) NO Claims NONE

2. Citations and explanations:

Claims 1-3, 5, 7, 8, 11, 13, 14, 18 and 19 lack novelty under PCT Article 33(2) as being anticipated by Purnell et al. Purnell et al. discloses a method of foming an infiltrated body comprising:

providing a porour body comprising a compacted metal powder comprising iron (col. 4, lines 35-40);

infiltrating a material into the compacted body by contacting a thin sheet comprising copper to a surface of the compacted body (col. 3, lines 38-49). The Examiner finds that the tubular end edge meets the broad requirement of the locating element to locate the tube in the porous body.

Claims 1-22 lack an inventive step under PCT Article 33(3) as being obvious over Purnell et al. Purnell et al. discloses the invention substantially as claimed (see first paragraph above). However, Purnell et al. do not disclose wherein the sheet is formed by stamping and further comprises a locating element.

It is common knowledge in the prior art to form a tubular thin element by first stamping a sheet to the desired thickness before forming into a tubular element. Addionally, it would have been obvious to select the thickness of the infiltrant based on the thickness of the compacted body.

Claims 1-22 meet the criteria set out in PCT Article 33(4), and thus meet industrial applicability because the subject matter claimed can be made or used in industry.